

5/12

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	22470
<b>Description:</b> Lever Assembly	<b>Part Number:</b>	D3379-043
<b>Dwg:</b> D3379 Rev. A page 3	<b>Qty:</b>	2012
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KJ	05.02.16	2012
2	MFA	Fabricate plate as per Dwg D3379 Material: AISI 1010-1025 Mild Steel Bar 0.250" x 1.250" (M1010-B0.250x01.250) Identify as D3379-5 Batch: M16634	CPL	05-02-23	12
3	MFA	Cut and Drill tube as per Dwg D3379 Material: AISI 1018-1025 Mild Steel Tube 1.250" x 0.109" wall (M1018TR1.250W.109) Identify as D3379-3 Batch: M16632	CPL	05-02-07	12
4	MFA	Insert D3379-5 plate into D3379-3 lever. Assemble and weld as per Dwg D3379 Pick: Qty Part Number Description Batch A/R N/A Steel Rod M11678	CPL	05-03-07	12
5	MFA	Deburr Lever Assembly	CPL	05-02-23	12
6	QC5	Inspect work to Step 5	JD	05/23/22	12
7	MFA	Identify and Stock in MFA cell	CPL	05-03-22	12
8	AC	Cost / part: 15.37	545	05.03.29	12
9	DC	Close W/O 23.44 Inspect Level 21	KJ	05.03.28	12

Rev	Date	Change	Revised By	Approved
A	05.02.03	New issue	KJ/JLM	

PRELIMINARY ISSUE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

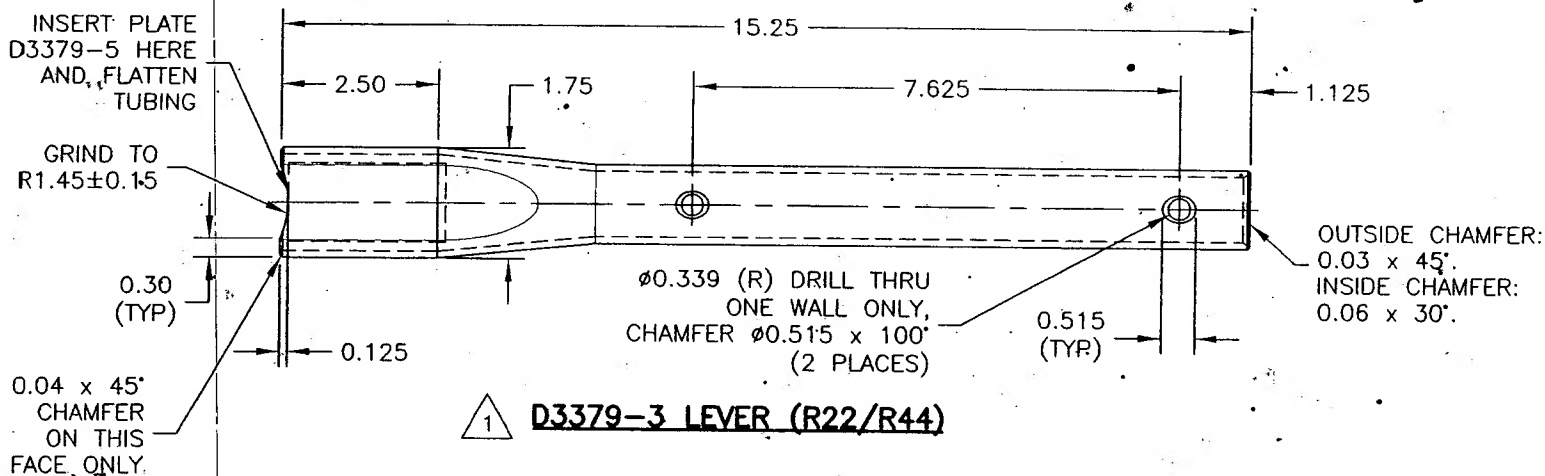
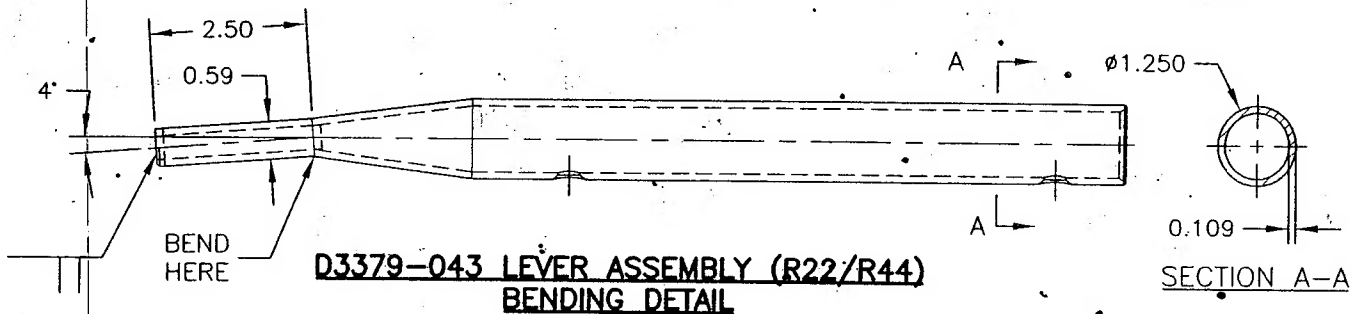
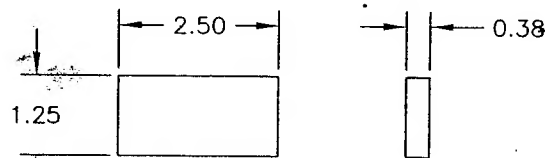
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

**DART****PRELIMINARY ISSUE**

DESIGN	DRAWN BY	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3379
DATE 04.12.13		TITLE ARM WELDMENT
		SHEET 3 OF 3
		SCALE 1:3

**D3379-3 LEVER (R22/R44)****D3379-5 PLATE (R22/R44)****NOTES:**

- 1) MATERIAL: 1018-1025 ROUND TUBING MILD STEEL SEAMLESS  
(REF. DART SPEC. M1018TR1.250W.109)
- 2) MATERIAL: 1010-1025 BAR MILD STEEL  
(REF. DART SPEC. M1010-B0.250x 01.250)
- 3) WELD PER QSI 004
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

WORK ORDER  
NO. 22470

CONTROLLED COPY  
RETURN TO  
ENGINEERING  
WITHOUT NOTICE



# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Feb 15, 2005  
03:37 pm

Work Order No	: 0022470	Department Code:	
Project Name	: D3379-043	Burden Flags	: NNNNNNN
Project For	: WK512	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: D3379-043	Invoice Number	:
Description	: Lever Assembly	Invoice Amount	: 0.00
Manufactured	: Yes	Order Entry No	:
Amount Req'd	: 12	OE Value	: 0.00
Amount Done	: 0	Est Margin	: 0.000%
Start Date	: 02-15-05	Actual Margin	: 0.000%
Est Finish Date	: 03-10-05		
Act Finish Date	:		
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:		

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00